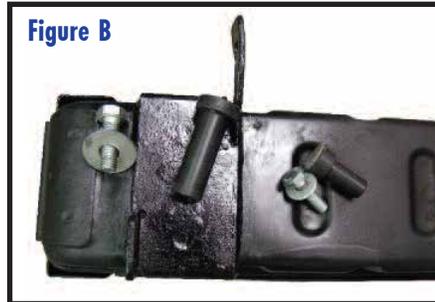
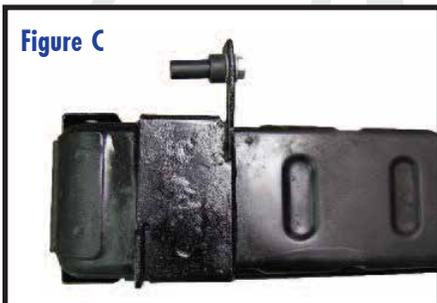


SURGE TANK INSTALLATION 219763 & 219936

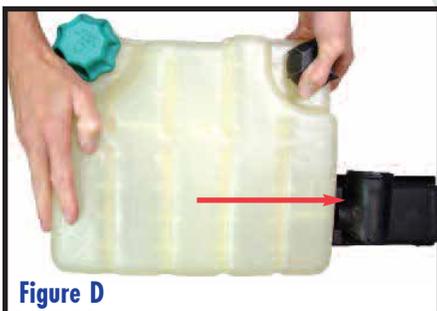


STEP 1: Remove hardware as shown in figure A and B

(Note: Hardware is shipped in random positions to protect against shipping damage. Not necessarily correct for installation.)



STEP 2: Position the small guide pegs as shown in figure C



STEP 3: Lubricate the O-rings with a small amount of coolant in the surge tank port. Slide the surge tank as show in figure D. Be sure that the O-rings are completely seated.



STEP 4: Insert the large peg and bolt into the surge tank and bracket as shown in figure E. Tighten bolt carefully. **DO NOT OVER TIGHTEN!**